



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

REFERENCE ONLY

D350-567-023
Job Sheet 169696



Part No: D350-567-023

Job Qty: 1 ea

Part Name: Replacement Window, Large



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/19/17

Job Tracking No:

Due Date: 1/12/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV E SHEET 28 IPP Rev:A New Issue 07-06-07 JLM IPP Rev:B 08-10-07 as per revD DD verified by:
IPP REV:C 13.10.15 AS PER IIN REV:E DD VERF:JLM IPP REV:D 16.04.25 as per chg003 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/12/18	0.00	0.00	Start Up Stores/Pkg-2		gdl
110	Packaging	1 pcs		1/12/18	0.00	0.00	Packaging1-3		SOL
120	QC	1 pcs		1/12/18	0.00	0.00	QC4		SMB
125	DC	1 pcs		1/12/18	0.00	0.00	DC		AT
130	Packaging	1 pcs		1/12/18	0.00	0.00	Packaging3-1		SMB
140	QC21-FG	1 Ea		1/12/18	0.00	0.00	QC21		DEC 21 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	212-12 5025762	9	101	0	0
	2600-6 5025760	9	110	0	0
	2600-LW FM137780	9	100	0	0
	AN526C832R9 5025757	22	366	0	0
	D2463-025 5018746	1	569	0	0
	D2942 5010299	1	1	0	0
	DT8439	1	0	0	0
	FG-778150-550-ROL 5025743	18	510	0	0
	MS20426AD3-5 5025681	18	8,608	0	0
	MS21042L08 5025675	22	2,559	0	0
	NAS1149DN832J 5025669	44	1,324	0	0

Part Specifications

Specifications could not be found.

Plex 12/19/17 9:58 AM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Therm ☐ L ☐ C ☐																																																																																									
Date : _____		Step #: _____																																																																																											
Description Work Order Deviation																																																																																													
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Engineering ☐ Quality ☐ Other ☐ SI042) Approval _____ Completed By _____ d / Supervisor _____ il Verification _____ Coordinator _____ proval _____ ed Wrong _____ Dimensions _____ der tolerance _____ rrect _____ 'Missing _____ ed _____ sequence _____																																																																																													
Root Cause <table border="1" style="width: 100%; border-collapse: collapse;"> <tr><td>Environment</td><td>☐</td><td>No Re-verification</td><td>☐</td></tr> <tr><td>Design</td><td>☐</td><td>Operator</td><td>☐</td></tr> <tr><td>Doc/Data</td><td>☐</td><td>Offset/Setup</td><td>☐</td></tr> <tr><td>Equip/Tooling</td><td>☐</td><td>Supplier</td><td>☐</td></tr> <tr><td>Handling/Pre</td><td>☐</td><td>Training</td><td>☐</td></tr> <tr><td>Material</td><td>☐</td><td>Use for Testing</td><td>☐</td></tr> <tr><td>Internal Transport</td><td>☐</td><td>Poor Information</td><td>☐</td></tr> <tr><td>Tribal Knowledge</td><td>☐</td><td>Rushing</td><td>☐</td></tr> <tr><td>LOA</td><td>☐</td><td>Product Improvement</td><td>☐</td></tr> <tr><td>Substation</td><td>☐</td><td>Process Improvement</td><td>☐</td></tr> <tr><td>Past Expiry Date</td><td>☐</td><td>Manufacturing Process</td><td>☐</td></tr> <tr><td>Misidentified</td><td>☐</td><td>Past Due</td><td>☐</td></tr> </table> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr><td>Pressure/Forced</td><td>☐</td><td>Temperature</td><td>☐</td></tr> <tr><td>Bending</td><td>☐</td><td>Set-up</td><td>☐</td></tr> <tr><td>Centre Not Concentric</td><td>☐</td><td>BOM/Route</td><td>☐</td></tr> <tr><td>Cracks</td><td>☐</td><td>Broken/Dam.</td><td>☐</td></tr> <tr><td>Crimp/Kink/Ripple/Wave</td><td>☐</td><td>Inspection In</td><td>☐</td></tr> <tr><td>Cuffs</td><td>☐</td><td>Contaminatic</td><td>☐</td></tr> <tr><td>Crushing</td><td>☐</td><td>Countersink</td><td>☐</td></tr> <tr><td>Heat Treat</td><td>☐</td><td>Cut Too Short</td><td>☐</td></tr> <tr><td>Wave/Twist in Tube</td><td>☐</td><td>Instructions Ir</td><td>☐</td></tr> <tr><td>Marks/Chatter</td><td>☐</td><td>Drill Holes</td><td>☐</td></tr> </table> OTHER : _____						Environment	☐	No Re-verification	☐	Design	☐	Operator	☐	Doc/Data	☐	Offset/Setup	☐	Equip/Tooling	☐	Supplier	☐	Handling/Pre	☐	Training	☐	Material	☐	Use for Testing	☐	Internal Transport	☐	Poor Information	☐	Tribal Knowledge	☐	Rushing	☐	LOA	☐	Product Improvement	☐	Substation	☐	Process Improvement	☐	Past Expiry Date	☐	Manufacturing Process	☐	Misidentified	☐	Past Due	☐	Pressure/Forced	☐	Temperature	☐	Bending	☐	Set-up	☐	Centre Not Concentric	☐	BOM/Route	☐	Cracks	☐	Broken/Dam.	☐	Crimp/Kink/Ripple/Wave	☐	Inspection In	☐	Cuffs	☐	Contaminatic	☐	Crushing	☐	Countersink	☐	Heat Treat	☐	Cut Too Short	☐	Wave/Twist in Tube	☐	Instructions Ir	☐	Marks/Chatter	☐	Drill Holes	☐
Environment	☐	No Re-verification	☐																																																																																										
Design	☐	Operator	☐																																																																																										
Doc/Data	☐	Offset/Setup	☐																																																																																										
Equip/Tooling	☐	Supplier	☐																																																																																										
Handling/Pre	☐	Training	☐																																																																																										
Material	☐	Use for Testing	☐																																																																																										
Internal Transport	☐	Poor Information	☐																																																																																										
Tribal Knowledge	☐	Rushing	☐																																																																																										
LOA	☐	Product Improvement	☐																																																																																										
Substation	☐	Process Improvement	☐																																																																																										
Past Expiry Date	☐	Manufacturing Process	☐																																																																																										
Misidentified	☐	Past Due	☐																																																																																										
Pressure/Forced	☐	Temperature	☐																																																																																										
Bending	☐	Set-up	☐																																																																																										
Centre Not Concentric	☐	BOM/Route	☐																																																																																										
Cracks	☐	Broken/Dam.	☐																																																																																										
Crimp/Kink/Ripple/Wave	☐	Inspection In	☐																																																																																										
Cuffs	☐	Contaminatic	☐																																																																																										
Crushing	☐	Countersink	☐																																																																																										
Heat Treat	☐	Cut Too Short	☐																																																																																										
Wave/Twist in Tube	☐	Instructions Ir	☐																																																																																										
Marks/Chatter	☐	Drill Holes	☐																																																																																										

Dart Aerospace Ltd.

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7

CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com

www.dartaerospace.com



Replacement Window, Large

D350-567-023

PART NO:

Revision:

Operation:

Change No:

Mfg Date: 12/20/17

Job No: 169696

Start up Operation

REFERENCE ONLY

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0800	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	¼ TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

• COPYRIGHT © 2000 BY DART AEROSPACE LTD •
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: E
Date: 13.08.15

— 2 —

PAGE 1 OF 1

Part Number: D350-567-023

Description: REPLACEMENT WINDOW INSTALLATION, LARGE

[illegible]